

## Maharashtra State Board of Technical Education, Mumbai

TEACHING PLAN (TP)

Academic Year: 2025-26 (EVEN)

**Institute Code and Name:** 0078- K. K. Wagh Polytechnic, Nashik**Semester:** Fourth**Programme and Code:** Chemical Engineering (CH)**Course Index:** 403**Course and Code:** Chemical Reaction Kinetics (CRK) - 314309**Name of Faculty:** Mr. M. N. Shete**CLASS:** SYCH**INDUSTRY EXPECTED OUTCOME**

Operate various chemical reactors to produce products of desired quality with minimum cost.

**COURSE LEVEL LEARNING OUTCOMES (COS)**

- CO403-1 - Perform kinetics of different chemical reactions.
- CO403-2 - Use appropriate catalyst for enhancing rate of reaction.
- CO403-3 - Identify the order of reactions based on interpretation of batch reactor data.
- CO403-4 - Calculate the size of reactor by using the knowledge of design reactor equations.
- CO403-5 - Identify suitable reactor for best conversion of reactants.

**TEACHING-LEARNING & ASSESSMENT SCHEME**

Course Code	Course Title	Abbr	Course Category	Learning Scheme				Credits	Paper Duration	Assessment Scheme										Total Marks					
				Actual Contact Hrs/Week			SLH	NLH		Theory			Based on LL & TSL Practical				Based on SL								
				CL	TL	LL				FA-TH		SA-TH	Total		FA-PR		SA-PR		SLA						
										Max	Max	Max	Max	Min	Max	Min	Max	Min	Max	Min					
314309	Chemical Reaction Kinetics	CRK	DSC	4	-	4	-	8	4	03	30	70	100	40	25	10	25@	10	-	-	150				

**Total IKS Hrs for Sem.: 2 Hrs**

Abbreviations: CL- Classroom Learning , TL- Tutorial Learning, LL-Laboratory Learning, SLH-Self Learning Hours, NLH-Notional Learning Hours, FA - Formative Assessment, SA -Summative assessment, IKS - Indian Knowledge System, SLA - Self Learning Assessment Legends: @ Internal Assessment, # External Assessment, \*# On Line Examination , @\\$ Internal Online Examination

**THEORY LEARNING OUTCOME (TLO)**

TLO No.	Title of TLO
<b>TLO 1.1</b>	State the parameters affecting the rate of reaction
<b>TLO 1.2</b>	Classify different types of reactions with examples.
<b>TLO 1.3</b>	Define reaction rate and rate constant with units.
<b>TLO 1.4</b>	Describe Kinetics of non-elementary reaction.
<b>TLO 1.5</b>	Calculate the frequency factor and activation energy for the given using given data analytically and graphically.

<b>TLO 1.6</b>	Compare the temperature dependency of rate constant in terms of Arrhenius law, transition state theory and collision theory.
<b>TLO 2.1</b>	State the characteristics of catalytic reaction.
<b>TLO 2.2</b>	Define homogeneous and heterogeneous with example.
<b>TLO 2.3</b>	Describe the specified properties of catalyst.
<b>TLO 2.4</b>	Describe various methods of catalyst preparation.
<b>TLO 2.5</b>	Explain the mechanism of solid gas phase catalytic reactions.
<b>TLO 2.6</b>	Describe catalyst poisoning.
<b>TLO 2.7</b>	Explain catalyst regeneration.
<b>TLO 3.1</b>	Define constant and variable volume batch reactor
<b>TLO 3.2</b>	Compare concentration and conversion term for constant volume system.
<b>TLO 3.3</b>	State the different methods to analyse the rate data for various order of reactions by integral method at constant volume batch reactor.
<b>TLO 3.4</b>	Derive the integrated rate equations for different order of reactions by integral method at constant volume reactor system.
<b>TLO 3.5</b>	Derive the integrated rate equation for first order, second order and zero order reaction in variable volume system by integral method.
<b>TLO 4.1</b>	Classify the different reactors with their applications.
<b>TLO 4.2</b>	Derive design equation for ideal batch reactor for constant and variable volume system.
<b>TLO 4.3</b>	State space time, space velocity and holding time.
<b>TLO 4.4</b>	Derive design equation for continuous stirrer tank reactor for constant and variable volume system.
<b>TLO 4.5</b>	Derive design equation for tubular flow reactor for constant and variable volume system.
<b>TLO 5.1</b>	Compare CSTR and PFR according to the given parameters.
<b>TLO 5.2</b>	Determine the optimized arrangement for CSTR and PFR in terms of conversion.

#### SUGGESTED COS - POS MATRIX FORM

Course Outcomes (COs)	Programme Outcomes (POs)							Programme Specific Outcomes (PSOs)		
	PO-1 Basic and Discipline Specific Knowledge	PO-2 Problem Analysis	PO-3 Design/Development of Solutions	PO-4 Engineering Tools	PO-5 Engineering Practices for Society, Sustainability and Environment	PO-6 Project Management	PO-7 Life Long Learning	PSO-1	PSO-2	PSO-3
<b>CO1</b>	3	2	2	2	1	1	3			
<b>CO2</b>	3	3	3	2	2	2	2			
<b>CO3</b>	3	2	2	1	1	1	1			
<b>CO4</b>	3	3	3	3	3	3	3			
<b>CO5</b>	2	3	3	2	2	2	2			

Legends :- High:03, Medium:02, Low:01, No Mapping: -

\*PSOs are to be formulated at institute level

**Maharashtra State Board of Technical Education**  
**Teaching Plan (TP)**

**K-1**

**Academic Year:** 2025-26

**Program:** Chemical Engineering

**Course:** Chemical Reaction Kinetics (CRK)

**Name of faculty:** Mr. M. N. Shete

**Institute Code:** 0078

**Course Code:** 314309

**Semester:** Fourth (CH-4K)

<b>Chap No. (Allotted Hrs.)</b>	<b>CO Mention only Number</b>	<b>TLO Mention only Number</b>	<b>Unit Name and Learning Content Title/ Details</b>	<b>No. of Lecture</b>	<b>Plan (From-To)</b>	<b>Actual Execution (From-To)</b>	<b>Teaching method/ Media</b>	<b>Remark</b>
<b>Unit - I Kinetics of Homogeneous Reactions</b>								
<b>1 (10)</b>	<b>CO-1</b>	<b>TLO 1.1</b>	1.1 Concept of chemical kinetics, parameters affecting the rate of reaction.	1	18/12/2025		Blackboard, Books, media, PPT	
		<b>TLO 1.2</b>	1.2 Types of Reaction (Definition and examples): a. Homogenous and Heterogeneous b. Catalytic non-catalytic c. Molecularity of reaction d. Exothermic and endothermic e. Order of reaction f. Reversible and irreversible g. Elementary and non-elementary. h. Chain and non-chain reaction.	1	18/12/2025			
		<b>TLO 1.3</b>	1.3 Reaction rate, rate equation, rate constant, units of rate constant, concentration dependent term of rate equation.	2	19/12/2025 To 20/12/2025			
		<b>TLO 1.4</b>	1.4 Kinetics of non-elementary reactions (homogeneous reaction)	1	20/12/2025			
		<b>TLO 1.5</b>	1.5 Activation energy and its significance and numerical. <b>MKCL Quiz 1</b>	2	26/12/2025 To 27/12/2025			
		<b>TLO 1.6</b>	1.6 Derive temperature dependency of rate constant from: a. Arrhenius law b. Transition state theory c. Collision Theory d. Compare Arrhenius, Transition state theory and Collision Theory (Numerical). <b>Practice test 1</b>	3	27/12/2025 To 01/01/2026			

Chap No. (Allotted Hrs.)	CO Mention only Number	TLO Mention only Number	Unit Name and Learning Content Title/ Details	No. of Lecture	Plan (From-To)	Actual Execution (From-To)	Teaching method/ Media	Remark
<b>Unit - II Catalysis</b>								
2 (06)	CO-2	<b>TLO 2.1</b>	2.1 Definition of catalysis, characteristics of catalytic reaction	1	02/01/2026		Blackboard, Books, media, PPT	
		<b>TLO 2.2</b>	2.2 Classification of catalytic reaction: homogeneous and heterogeneous					
		<b>TLO 2.3</b>	2.3 Properties of catalyst: Activity, specificity, porous and crystalline structure, kindling point	1	03/01/2026			
		<b>TLO 2.4</b>	2.4 Methods of catalyst preparation: Precipitation, Gel formation, Simple mixing of components, Impregnation.	1	03/01/2026			
		<b>TLO 2.5</b>	2.5 Mechanism of solid gas phase catalytic reactions	1	08/01/2026			
		<b>TLO 2.6</b>	2.6 Concept of catalyst deactivation, Concept of Promoters, Inhibitors and Accelerators, Catalyst Poisoning: Deposited poison, chemisorbed poison, selectivity poison, diffusion poison, stability poison.	1	08/01/2026			
		<b>TLO 2.7</b>	2.7 Catalyst regeneration <b>Practice test 2 and MKCL Quiz 2</b>	1	09/01/2026			
<b>Unit - III Interpretation of Batch Reactor Data</b>								
3 (18)	CO-3	<b>TLO 3.1</b>	3.1 Concept of constant volume batch reactor and variable volume batch reactor. <b>MKCL Test 1</b>	1	10/01/2026		Blackboard, Books, media, PPT	
		<b>TLO 3.2</b>	3.2 Constant Volume Batch Reactor: Relation between concentration and conversion for constant volume system	2	10/01/2026 To 15/01/2026			
		<b>TLO 3.3</b>	3.3 Methods of analysis of kinetic data/rate data: Integral method, differential method, half-life method, Ostwald isolation method and initial rate method <b>MKCL Quiz 3</b>	3	15/01/2026 To 17/01/2026			

Chap No. (Allotted Hrs.)	CO Mention only Number	TLO Mention only Number	Unit Name and Learning Content Title/ Details	No. of Lecture	Plan (From-To)	Actual Execution (From-To)	Teaching method/ Media	Remark
		<b>TLO 3.4</b>	3.4 General procedure for integral method for analysis of kinetic data for constant volume reactor a. Integrated rate expression for Irreversible unimolecular type first order reactions and its characteristics b. Integrated rate expression for irreversible bimolecular type second order reactions ( $2A \rightarrow$ Product and $A+B \rightarrow$ Product) and its characteristics c. Integrated rate expression for zero order reaction and its characteristics d. Integrated rate expression for nth order reaction (Numerical) <b>MKCL Quiz 4, MKCL Test 2</b>	6	17/01/2026 To 24/01/2026			
		<b>TLO 3.5</b>	3.5 Variable Volume Batch Reactor to Analyse the Kinetic Data/Rate Data: a. Concept of $\epsilon A$ b. Integrated rate expression for irreversible unimolecular type first order reaction c. Integrated rate expression for irreversible bimolecular type second order reactions ( $2A \rightarrow$ Product) d. Integrated rate expression for zero order reaction (Numerical) <b>Practice test 3, MKCL Quiz 5 and MKCL Test 2</b>	6	05/02/2026 To 12/02/2026			

#### Unit - IV Reactor Design

4 (16)	CO-4	<b>TLO 4.1</b>	4.1 Classification of Reactors (diagram, brief description and applications): Batch, semi-batch, continuous stirred tank reactor, tubular/plug flow, fixed bed and fluidised bed reactor	2	12/02/2026 To 13/02/2026		Blackboard, Books, media, PPT	
		<b>TLO 4.2</b>	4.2 Performance/design equation for ideal batch reactor for constant and variable volume system with their graphical representation. (Numerical) <b>MKCL Quiz 6</b>	3	14/02/2026 To 20/02/2026			
		<b>TLO 4.3</b>	4.3 Concept of space time, space velocity, holding time for flow reactors. (Numerical)	2	21/02/2026 To 21/02/2026			
		<b>TLO 4.4</b>	4.4 Performance/design equation for steady state continuous stirrer tank reactor (CSTR) for constant and variable volume system with their graphical representation. (Numerical) <b>MKCL Quiz 7 and MKCL Test 3</b>	5	26/02/2026 To 28/02/2026			

Chap No. (Allotted Hrs.)	CO Mention only Number	TLO Mention only Number	Unit Name and Learning Content Title/ Details	No. of Lecture	Plan (From-To)	Actual Execution (From-To)	Teaching method/ Media	Remark
		<b>TLO 4.5</b>	4.5 Performance/design equation for steady state Plug flow reactor (PFR) for Constant and variable volume system with their graphical representation. (numerical) <b>Practice test 4</b>	4	05/03/2026 To 07/03/2026			
<b>Unit - V Size Comparison of Plug Flow Reactor (PFR) and Continuous stirrer tank reactor (CSTR)</b>								
5 (10)	CO-5	<b>TLO5.1</b>	5.1 Size comparison of single reactor: CSTR and PFR <b>MKCL Quiz 8</b>	2	07/03/2026 To 12/03/2026		Blackboard, Books, media, PPT	
		<b>TLO 5.2</b>	5.2 Multiple Reactor System: a. CSTR in series (equal size) b. Judgement of the best system for given conversion in PFR and CSTR connected in series c. CSTR connected in parallel d. PFR connected in series or in parallel e. PFR connected in series parallel combination. (Numericals) <b>Practice test 5 and MKCL Test 4</b>	8	13/03/2026 To 28/03/2026			

## ASSESSMENT METHODOLOGIES/TOOLS

### A. Formative assessment (Assessment for Learning) (FA-TH)

- Two Class Test of 30 Marks Each, Term Work Assessment of 25 Marks

### B. Summative Assessment (Assessment of Learning) (SA-TH)

- End Term Theory Examination - 70 Marks

## SUGGESTED LEARNING MATERIALS / BOOKS

Sr. No.	Author	Title of Book	Publication
1	Octave Levenspiel	Chemical Reaction Engineering	Wiley India, New Delhi, 2015 ISBN-978-81-265-1000-9
2	J. M. Smith	Chemical Engineering Kinetics	Mc-Graw Hill New Delhi, 2015 ISBN 007*066574-5
3	H. Scott Fogler	Elements of Chemical Reaction Engineering	Pearson New Delhi, 2015 ISBN 978-81-317-1430-0
4	Srivastav R. P. S.	Elements of Chemical Reaction Engineering	Khanna Publishers, New Delhi, 2015 ISBN 81-7409-083-5

## LEARNING WEBSITES & PORTALS

Sr. No	Link / Portal	Description
1	<a href="https://onlinecourses.nptel.ac.in/noc19_ch20/preview">https://onlinecourses.nptel.ac.in/noc19_ch20/preview</a>	Chemical Reaction Engineering
2	<a href="https://nptel.ac.in/courses/103/103/103103153/">https://nptel.ac.in/courses/103/103/103103153/</a>	Chemical Reaction Engineering
3	<a href="https://nptel.ac.in/courses/103/101/103101141/#">https://nptel.ac.in/courses/103/101/103101141/#</a>	Chemical Reaction Engineering
4	<a href="https://onlinecourses.nptel.ac.in/noc19_ch20/preview">https://onlinecourses.nptel.ac.in/noc19_ch20/preview</a>	Chemical Reaction Engineering

**Note :** Teachers are requested to check the creative common license status/financial implications of the suggested online educational resources before use by the students

**Mr. M. N. Shete**

(Name & Signature of Staff)

**Dr. P. S. Bhandari**

(Name & Signature of HOD)